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TURNOVER GROWTH DOUBLE-DIGIT SINCE 9 YEARS



Josef Klüh
Owner and CEO
Klüh Service
Management

Despite the dark clouds hanging over the economic climate in the second half of 2008, Klüh Service Management achieved a double-digit turnover growth for the ninth time in succession in the outgoing financial year. The Klüh group increased from €536.8m in 2007 to €608,7m last year.

The combination of growing demand for fully integrated converged services from a single supplier, on the one hand, and our credible quality promise and quotations at fair market prices, on the other, has enabled us to continue on the path of success.

Back in the year 2000, the Klüh group joined forces with the similarly aligned companies Mitie Group in England and Sin & Stes in France in order to be able to respond to the interests of globally active companies.

It began with a simple consideration, which, looking back, has proven to be the correct one, implemented at the right time. This was the recognition that global players based in places such as the USA do not want a dozen contracts for Facility Management for their European branches, they want one. A large and diverse service portfolio in multiple economic regions, such as EMEA, NORAM or JAPAC, plus a high capability to react to new demands: these are the parameters by which global players award contracts today.

Over the decades, the Klüh group has developed into a solid structure, standing on the following pillars:

- Close to the customer
- Best practice
- Quality assurance
- Training, incl. continuous further training
- Reliability & flexibility

Klüh Service Management owes its expansion to this approach to service provision and customer service.

HOW SMI AND KLÜH STAND TO BENEFIT FROM THE CRISIS



SERVICE
MANAGEMENT
INTERNATIONAL

What effects does the current global financial crisis have on the development of our business? Will we be one of the losers, or does the credit crunch present an opportunity for SMI and Klüh Service Management? The worldwide trend towards global contracts gives occasion to believe that SMI, and therefore Klüh, is more likely to accelerate its positive development.

For SMI, the current crisis should translate into increased demand as existing and potential clients seek to clearly strengthen their outsourcing activities. This is because the economical challenges for companies worldwide are now forcing a rethink at both management and workforce level – perhaps even about relinquishing their famous “sacred cows”.

CONTINUED ON PAGE 2

CHINA: SUCCESS THROUGH DIVERSIFICATION

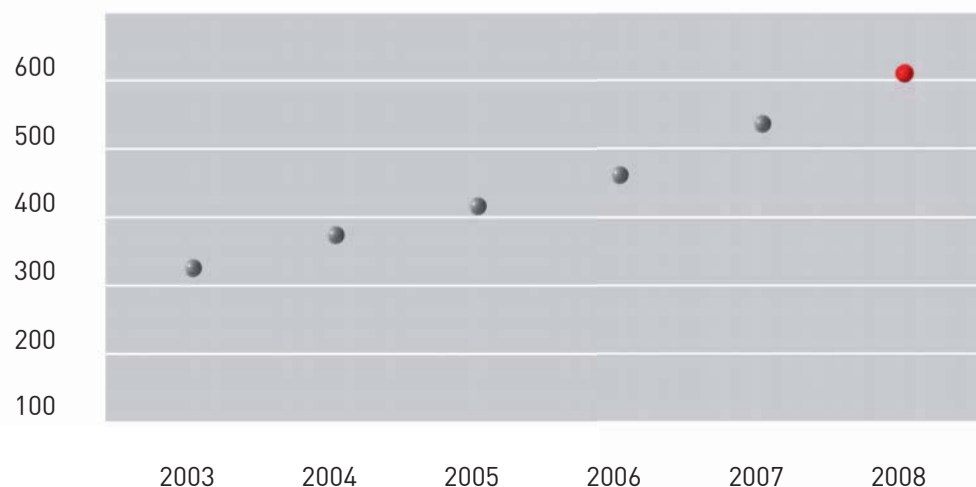


Wuhan: General Manager Li Yaping (sitting) with colleagues

Klüh's Chinese holding is a success story par excellence. The German-Chinese joint venture of Tongji in Wuhan, established in 1997, records annual turnover growth rates of 30%. The company now employs 4,994 personnel and has a highly satisfactory positive balance sheet.

CONTINUED ON PAGE 4

Annual turnover in the last 5 years in m euros



“ATLANTIS”, DUBAI: NEW CONTRACT FOR BERKELEY SERVICES



The Atlantis, located at The Palm, Dubai is the top hotel in the Emirates. The impressive structure, featuring two giant towers linked by an arch, offers 1539 rooms. Klüh's Dubai holding, Berkeley Services, employs a daily workforce of 200 staff for cleaning services.

After the successful takeover of the established Berkeley Services Group in the United Arab Emirates in 2007, which brought in firms in Dubai and Abu Dhabi plus a branch in Ras Al Khaimah, the revenue increased from €17.6m to €28.3m last year.

CONTINUED ON PAGE 4

STRONG IN SPORTS



Josef Klüh was president of the leading ice-hockey club DEG from 1984 to 1998. This was the longest period of success for the Düsseldorf ice-hockey team, during which the club was German champion five times.

Klüh is also a co-sponsor of the traditional Düsseldorf soccer club, Fortuna Düsseldorf.

KLÜH LINEAR – A MARKET LEADER IN SPAIN

Focus on hospitals – global players in the customer portfolio

With an annual turnover of virtually € 60 m, Klüh Linear is the most significant foreign joint venture of the Düsseldorf-based service provider group. Klüh Linear has its main focus in the hospitals market and is one of the market leaders in Spain in the clinic sector. Klüh Linear serves a customer base in almost every region of Spain.

Klüh's Spanish activities continued its successful development in 2008.

To give an example of the acquisitive power of Service Management International, at the 2008 year-end, Klüh Linear won the contract to provide a series of services in the Spanish factories of Henkel, the large German corporate group that

chiefly produces cleaning agents, cosmetics, personal hygiene products and adhesives. The services provided range from cleaning and security through to maintenance and catering.

However, the most outstanding reference project of Klüh's Spanish holding

is the Clinico San Carlos hospital in Madrid, which was established in 1787 and boasts 1193 sickrooms and 30 operating theatres. The renowned hospital has been looked after for several years.

When it comes to clinic services, Klüh Linear benefits from the experience of the group as a whole, which are based on certified methods and comprehensive training programmes.

Cleaning the Parliament

The international companies in the client portfolio also include Motorola, Sun Microsystems, Procter & Gamble and Jones Lang LaSalle.

A new, prestigious establishment was acquired as a customer last year. In Palma de Mallorca, location of the Klüh Linear headquarters, the company is now responsible for providing cleaning services in the parliament of the Balearic Islands.



Parliament in Palma de Mallorca



1193 rooms: Hospital Clinico San Carlos



Henkel headquarters, Düsseldorf

CONTINUED FROM PAGE 1

HOW SMI AND KLÜH STAND TO BENEFIT FROM THE CRISIS



Jürgen Kulka, Managing Director of Service Management International

This real, on-the-ground pressure has led to a clear change in attitude towards comprehensive and integrative outsourcing approaches. This applies also to European companies with production locations, firms that previously only approached modern outsourcing concepts very hesitantly and only considered it for sub-areas. We are currently receiving a clear increase in requests for quotes.

For the first time ever, Facility Management is seen as business critical. Companies worldwide are now asking for the power of fully integrated service delivery in reaction to a dramatic change in cost and performance. There is also desperation because of the adverse business climate. We benefit from these trends:

- Increasing attraction of global contracts for global buyers who align with major global suppliers
- Convergence of facilities and real estate/property
- Increasing importance of energy & sustainability
- Shift from decentralised to centralised organisational structure

Global buyers see and want consistency across large and dispersed portfolios. At the same time, company leaders realise it's now important that corporate governance, CSR and health & safety are dealt with centrally. The success of players like Sun Microsystems and Procter & Gamble demonstrates that what we offer is a valuable support:

- Central cost management
- Best practice
- Central reporting
- Swift response time to ever-changing global markets
- Flexibility and speed to manage geographic expansion

At present, no global FM company is able to compete on a global scale and

therefore the FM market is currently left to real estate giants. Their contribution includes real estate competence, brand credibility and the offer of a "good home" and "respectable" careers for displaced staff. In addition, they also act as principle contractor, using their regional or global supply partners for risk-free implementation.

As a result, national markets will face limited availability of "big" deals. Global players will define service quality standards, drive innovation and manage customer relationships. Consequently, centralised standards will abolish local solutions because national service providers don't offer added value.

Speaking for SMI and the Klüh Group, we can take advantage of the current situation if we push our international business strategy and accept a shift in mind-set for the entire organisation.

By quickly offering a functioning and

integrated multi-service delivery model, we can be part of the global game in the long run. Strategic acquisitions are part of this strategy.

It is now evident that there is a definite trend towards turning to global FM players who offer what one could call "FM light". Global service providers like Sodexo, Compass and SMI are building up their service delivery competence and rapidly gaining brand credibility.

National organisations are losing access to corporate reference clients. Their traditional national product offering will be further commoditised and lose margin. The establishment of SMI as a credible global player has the potential to prevent SMI partners from being marginalised in their own national markets. Participating in the development of state-of-the-art processes and service delivery procedures will also help to raise their image for the national market.

SMI: FACTS & FIGURES

- 3 Shareholders: Klüh, Germany, MITIE Group, GB and Sin & Stes, France
- 7 affiliated companies and 9 networking partners plus subsidiaries
- 65 operating countries
- € 5,2 billion turnover
- 250.000 employees

Presence: EMEA & North America, Asia Pacific, key countries in South America (Brazil, Argentina, Puerto Rico, Mexico) evolving with the market

SAVINGS WITH SYSTEM BASED SERVICES

IT tools and certifications help accelerate processes and create transparency

An internationally active service provider company must work each particular national market in the right way and offer a range of services as a one-stop-shop to suit demand. To this end, Klüh Service Management deploys a series of supportive computer systems and operates according to in-house, high quality standards and certifications.

"A uniform reporting system is an essential basis for our international activities," explains Horst Rühl, the board member at the Düsseldorf headquarters who is responsible for finances, adding: "We collect our data centrally and also archive our documents from all over the world in Düsseldorf."

Klüh Quality Philosophy

In addition, each individual company division uses the most suitable tools for accelerating and facilitating the work processes. Training schemes and certifications play a particularly important role here. The Klüh Quality Philosophy states that only comprehensively trained and permanently instructed personnel are able to shape the output processes in the interest of customer satisfaction. Last year Klüh conducted almost 8,000 training and instruction events and more than 31,000 employees received further training.



Ordered directly: cleaning materials

IT-based tools help improve the workflow in all areas. Examples include Klüh Care Services, whose German customers include countless university hospitals and numerous other hospitals. In the catering sector, Klüh's "PRO CARE" system enables the various establishments to place direct orders and these are then shipped without intermediate storage. The basis for this is provided by the individual order charge, which, for each business, is made up of the entirety of all articles listed for that business from all suppliers.



System based Catering services - best quality for the customer through efficient methods

Savings for the customers

The timesaving resulting from the process optimisation enables the kitchen teams to concentrate on their essential duties. The order process is noted for the fact that it is linked to a cost-saving purchasing control. Customers benefit from the savings potential this achieves.

The teamwork with major suppliers and a well thought-out delivery organisation for supplying firms and establishments has allowed us to considerably reduce the deliveries made with our own vehicles. The total mileage of the Klüh fleet is over 275,000 miles lower than the previous year - a reduction that benefits climate protection.

In the Cleaning division, the PRO BEST merchandise order system is based on the cost centre structure. The head of an establishment orders directly from the supplier. Every establishment is allocated with the products it needs from the stock of several thousand articles. The necessary products are also compiled into an item master file and a budget check is built-in.

Rectifying faults 30% faster

In the Facility Management division, the Internet platform SLIM ensures the highest possible transparency for faults, damages and recurrent examinations. According to board member Jörg Heilingbrunner,

optimum utilisation has meant "the time we need for processing a fault has been reduced by at least 30 percent."

The service portfolio in Facility Management includes: the IT infrastructure, which guarantees that procedures and processes can be effectively portrayed and conducted; the 24/7 helpdesk and project managers, technicians and service partners "in every corner of Germany." The service procedures are completely automated. It must be possible to react immediately to any significant incident incurring damage for the company, arising, for instance, when someone refuels or

takes a break at one of the 300 petrol stations and 500 restaurants which the company maintains on German motorways.



Grants highest transparency: SLIM



Perfect planning of personnel at Düsseldorf International Airport



The Klüh joint venture Wuhan Tongji employs 4994 people and is expanding into other cities of the province

CHINA: SUCCESS THROUGH DIVERSIFICATION

Having started out as a cleaning operation, the company today provides many different services and the cleaning area now only accounts for 45.8% of orders on the books, followed by lift services, security services and other smaller services.



High hygienic standards

Last year the company concentrated on diversification to the effect that the fields of activity are now aligned with 60.5% going to clinic services, almost 20% to services provided in office buildings, 12.1% to schools and with single-figure percentage rates going

to financial institutions and to parks and gardens.

The most important reference customer in Wuhan is the 2,500-bed Tongji Hospital, where the Klüh holding deploys a total staff of 490, providing services in several sectors. These include cleaning, security, lifts, hospital management and patient accompaniment.

The company acquired an important new client last year in the form of China Merchants Bank with 66 branches.

The success of the diversified portfolio strategy is also continued at the other cities served by the Pojing joint venture, Beijing and Shanghai. A typical example is the Shanghai International Peace Maternity and Child Health Hospital. Only 84 staff were employed in cleaning activities here in 2004. Now, 280 personnel

provide ten different kinds of services and the turnover has more than tripled.

One thing that speaks volumes for the resourcefulness of the company management is that a service was established for cleaning air-conditioning systems because the Chinese Ministry of Health set strict values for the air quality in hospitals. This service is now used by other hospitals and one car manufacturer in Shanghai.

Highly indicative of the quality of Klüh's Chinese holding is a statement made by the Shanghai International Peace Maternity and Child Health Hospital: "Thanks to the cost-saving and professional services offered by the Pojing company, our hospital successfully reduced 69 logistic staff and we used the money saved to invite 30 more nurses to improve the medical service of our hospital. We are really satisfied with our working partnership."



Reference customer: Tongji Hospital

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This is due to the increasing demand of national and international customers for integrated services in cleaning, security and maintenance. By combining local and international experience, the Berkeley Services Group with 4,100 employees is able to handle all market requirements.

Despite the current financial crisis, the United Arab Emirates remains one of the regions in the Middle East still experiencing continuous growth. Last year, the company recorded a turnover increase of more than €2.5m from new cleaning contracts alone.

"ATLANTIS": NEW CONTRACT FOR BERKELEY SERVICES IN DUBAI



Jumeirah Beach region - still growing strong

Berkeley's major clients include DAMAC Properties – the branch leader in the Gulf region, the exclusive WAFI City shopping mall, apartment complexes and sports centres such as Dubai's new cricket stadium. The largest client is Emirates, the airline giant. Commenting on Berkeley Services, Emirates' manager Bob Lunn states: "Emirates Engineering have had a close working relationship with Berkeley Services for 10 years now. They have, on many occasions, demonstrated flexibility in catering to our requirements. Keeping such a massive industrial site as ours in tip top condition is no easy task, but one that Berkeley successfully achieves."

KLÜH SECURITY SAFEGUARDS THE EUROPEAN CENTRAL BANK



The European Central Bank in Frankfurt relies on Klüh Security

When it comes to security, trustworthiness is paramount. It is even more important if a security service provider is to win clients who demand the absolute maximum in security measures. Klüh Security in Germany has done just that. Last year the security branch of Klüh Service Management was awarded the contract to provide security services for the European Central Bank in Frankfurt, which regulates the European money markets.

Our customer portfolio encompasses a whole series of other companies for whom security is an extremely sensitive issue. Examples include Giesecke & Devrient, who operate in the field of banknote printing and specialise

in complex system solutions, the Westdeutsche Landesbank, the Austrian petroleum giant OMV, the hi-tech companies Texas Instruments, AMD, Lucent Technologies and TechData.

Klüh Security has recorded strong growth for many years and enjoys the highest recognition in the industry. This is due to the quality standards that have been implemented and the thorough training and further training in our own security academy.

Klüh Security Director Gunnar Racher: "Flexibility is also called for. Thus, for instance, for our client OMV, we set up a dedicated fire protection for the refinery that we secure."



Watchdogs are being trained by Klüh for different purposes

KLÜH NETHERLANDS CONTINUES ITS ASCENT



KSM-General Manager Paschal Connolly, with Jan Ordelman, KLCityhoppers

Amsterdam – base to the country's largest airport/airline service

Klüh Service Management (KSM) Netherlands focuses on airport-airline service and is headquartered at the country's leading airport, Schiphol/Amsterdam.

The company continues on its ascending flight path and closed the 2008 financial year with a 12% increase – the third successive year with double-figure growth. In 2007, the turnover lay at a healthy €8.6m, but even that was bettered in the 2008 financial year as KSM Netherlands recorded a new record turnover of €9.7m.

KSM Netherlands is not only the largest aircraft cleaning company in Holland, but also provides pre-flight security checks on over 110 outbound flights every day.

Most of the growth in 2008 may be attributed to revenue generated by extra work for Dutch carriers KLM and KLCityhoppers. Last year KSM Netherlands cleaned more than 100,000 aircraft, representing almost 50% of the volume at Schiphol Airport.

Extremely satisfied with KSM Netherlands, Jan Ordelman, Ground Services Manager of KLCityhoppers, recently wrote:

"Two companies with a like-minded approach to business – friendly, flexible, reliable and willing to go that extra mile for their customers."



Klüh values aviation heritage and is therefore delighted to provide cleaning services for the DC-3 aircraft of the Dutch Dakota Association, a foundation dedicated to preserving antique aircraft for future generations. For their support, KSM Netherlands has been nominated a "Dutch Dakota Association Ambassador".

Schiphol Airport expects a downturn of 6 to 10% for 2009 due to the current global financial crisis.

The economic growth in Turkey last year was considerable, yet even this was out-performed by the amazing development of Klüh Deniz Professional Services, Istanbul. The organic growth of 17% is also a top performance when compared across the board internationally.

If the additional turnover generated by the acquisition of Artem Cleaning, Ankara, is also factored in, the growth rate rockets to an incredible 69%. The Klüh Deniz group realised a turnover of more than €16.5m last year.

Turnover tripled

This means that, under the corporate umbrella of Klüh Service Management, the group has tripled its turnover in the last four years.

Last year Klüh Deniz scored several notable successes in landing various internationally recognised clients including Dell, Barilla, Kraft and Four Seasons. Other new acquisitions are two banks known nationally in Turkey and the TV satellite operator Turksat.

BOOM ON THE BOSPORUS

Turkey shines with organic growth of 17%



Uwe Gossmann, Klüh Executive Board (above, center right), Özgür Pala, Managing Director Klüh Deniz (second from left) and further members of Klüh Deniz Management

In addition to the focus on Istanbul, Klüh Deniz has been highly successful in Anatolia and has also extended its activities to the cities of Bodrum on the south coast and Diyarbakir in the southeast of the country.

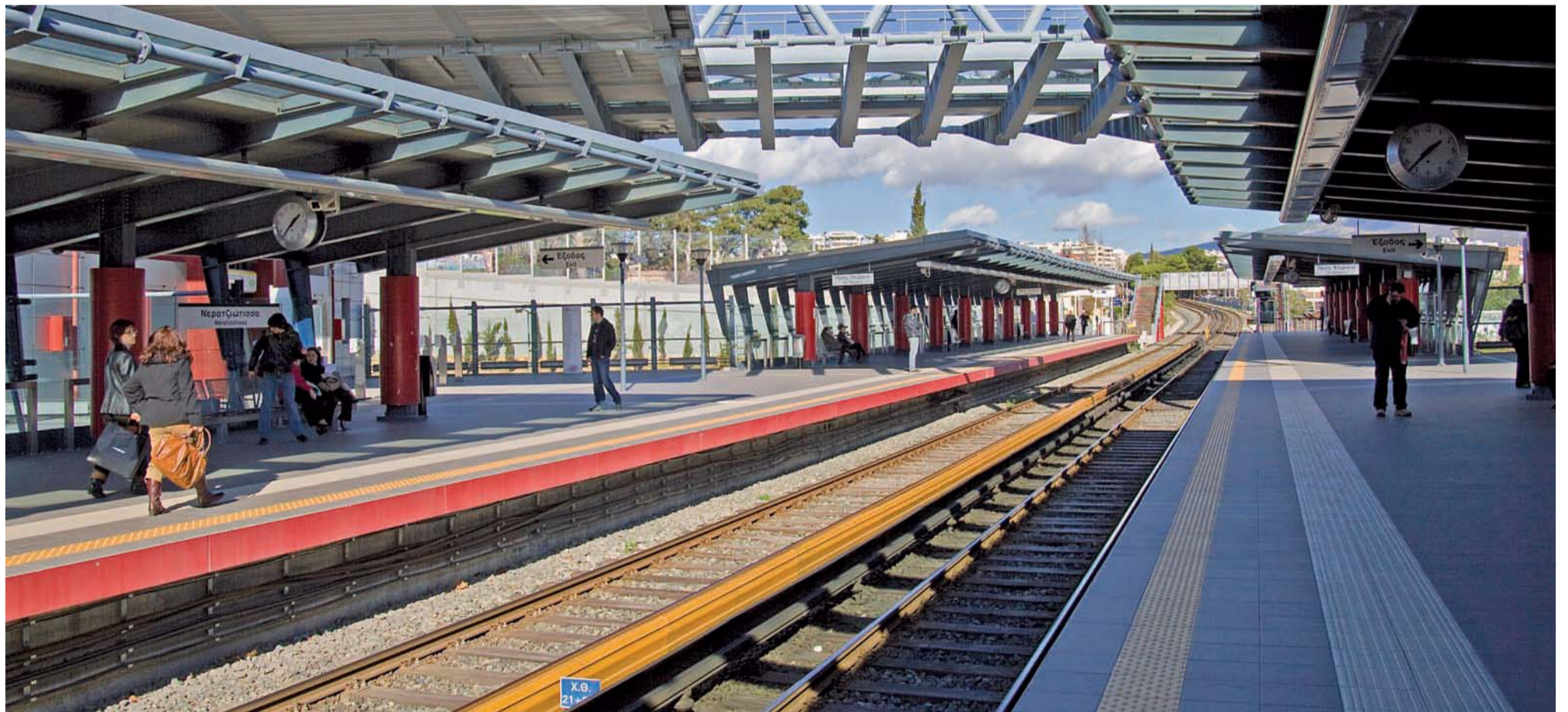
The company's portfolio includes services in the following sectors: cleaning, security, pest control, garden services, deliveries of essential goods and landlord services.

„It saves me time and money“

The number of companies making use of more than one service is constantly increasing.

“It saves me time and money,” states Dicle Bakir, Head of Administration at the Academic Hospital; and Hilmi Barunter, Plant Manager of Sanovel Pharmaceuticals (125,000 sq.m outdoor site and 50,000 sq.m indoor area), adds: “It simply makes it convenient to have just the one contact for different services; it saves us time and effort, and yet we still obtain the same quality level.”

GREEK RAILWAYS: ON A CLEAN TRACK



Last year Klüh Hellas was awarded the cleaning contract for the state railways of Northern Greece

When the train stations in Greece are cleaner than elsewhere and when the marble floors in “The Mall Athens” – Southern Europe’s largest shopping centre with 12 million visitors annually – are polished to a shine, you can be sure the cleanliness was down to Klüh Hellas.

Once Klüh’s Greek holding became established in the cleaning business, the security and temping services quickly followed. Klüh Hellas is now a signifi-

cant employer with around 2,700 employees. In 2008, the Greek railways contracted Klüh Hellas to clean the state trains and trams in the whole of Northern Greece.

The customer portfolio not only includes the national railways and the international shopping centre operator and project developer ECE, but also the multinational Procter & Gamble, Shell Hellas and the German construction concern Hochtief.



New contract: Cleaning of the huge shopping center „Golden Hall“

KLÜH TAKES OFF WITH AIRPORT DÜSSELDORF INTERNATIONAL



The Düsseldorf International Airport - Klüh provides services with 600 employees

Düsseldorf International is the No. 3 airport in Germany and the most important in North Rhine-Westphalia, the country's most highly populated state. As the airport takes off, Klüh takes off with it – because Klüh Service Management has a majority shareholding in DLG, a company with the airport that provides ground handling services, baggage handling services, cabin maintenance and other services. The company employs 450 personnel.

Another company operating at Düsseldorf International, and wholly owned by Klüh, is BEFU. This company, with 140 employees, not only ferries the cabin crews between airport and hotel and to further airports in Germany, but also provides shuttle services on the apron. In addition, the company also runs the

lost & found desk at Düsseldorf International airport.

In compliance with the new EU directive on the rights of handicapped passengers and passengers with limited mobility, the Klüh corporate group recently invested around €500,000 in the acquisition of new vehicles and wheelchairs at Düsseldorf International airport. The disabled service provides up to 200 trips every day.



Klüh service on the tarmac

Klüh Service Management is an internationally active service provider company with headquarters in Düsseldorf, Germany. The owner-managed business operates in the following sectors: cleaning, clinic services, catering, facility management, security services and personnel services, plus the company's portfolio also includes extensive airport services.

Founded in 1911

Josef Klüh (67) has been the sole owner of the company since 1962. His grandfather laid the foundation for the company by establishing a building cleaning service in 1911. Josef Klüh expanded the range of services, first by adding the Clinic Services division in 1976, followed by Security in 1991, Catering in 1992, Economics Services in 1996, Care Management in 1997, Airport/Aircraft Service in 2000, Facility Management and Personnel Service in 2002 and Technical Building Systems in 2008. Klüh Service Management is the

KLÜH AT A GLANCE



seventh largest provider of facility management services. In 2008, the company's 35,000 employees achieved an annual turnover of

€608,7m, a 13,4% increase on the previous year. The foreign share of the overall growth was greater than the domestic growth.

In 2008, the company recorded a double-digit turnover growth for the ninth time in succession.

Global activities

In Germany, Klüh Service Management operates branches in ten cities and runs a further 17 support bases for the company divisions of Personal Service, Cleaning, Facility Management and Airport-/Aircraft Services.

Klüh Service Management is represented internationally in Athens, Palma de Mallorca, Amsterdam, Warsaw, Moscow, Istanbul, Beijing, Wuhan, Shanghai and, since 2008, also in New Delhi. In the United Arab Emirates (Dubai, Abu Dhabi), the Klüh group is the market leader. Via the London-based Service Management International (SMI), Klüh together with the Mitie Group (GB) and Sin & Stes (FR) partners jointly operates a company that acquires contracts worldwide and, with partner companies and with a service network, provides services predominantly for multi-nationals.

RUSSIA BOOMS WITH JLL AND BARCLAYS

Despite difficult underlying conditions in Russia, Klüh RUS was still able to increase its turnover by almost 30% last year, with the good customer-relationship to the Jones Lang Lasalle company playing an important role here. While demand for bundled services developed positively, in line with the global trend, Russian companies were less forthcoming in awarding contracts for cleaning services. Klüh RUS has succeeded in becoming well established on the Russian market



Motivated: Moscows P & G-Team

in the area of bundled services. The cooperation with Jones Lang Lasalle has helped the Klüh company in Moscow to forge new customer rela-

tionships with clients such as Procter & Gamble Russia. The multinational not only receives general cleaning services from Klüh but also additional

services such as the coffee and conference service, postal services, reception services, various temping services and helpdesk services.

SMI's international activities have enabled the acquisition of a considerable contract from Barclays. Klüh RUS also provides a host of different services for this

customer, and the Moscow-based Klüh holding also manages their security and technical services.



Corporate Social Responsibility

KLÜH FOUNDATION FOR MEDICAL RESEARCH

In 1987, long before it became common practice for companies to be socially engaged on a wide front, Josef Klüh founded his “Klüh Foundation for the Promotion of Innovation in Science and Research.”

The annual award carries a prize of €25,000. A total of €428,000 has been endowed to date. The main beneficiaries have been medical research projects that slip through the course-meshed net of sponsorship for medical development.

Picture left: Former German Chancellor Helmut Kohl received the allowance of the Klüh foundation for the curatorship ZNS, founded by his deceased wife Hannelore. Pictures shows the chancellor with Ute Henriette Ohoven, UNESCO ambassador and and Josef Klüh, owner and CEO Klüh Service Management

HEALTHY FOOD FOR HOSPITALS

Canteen kitchen produces 7500 meals a day for Düsseldorf



The Klüh group is the market leader in Germany in what is known as the “Care Sector”, i.e. in providing catering services for hospitals, sanatoriums and similar establishments. With the takeover of a central kitchen near to Düsseldorf on the Rhine about a year ago, Klüh invested in an additional production facility. The kitchen produces 7,500 meals a day.

In hospital catering, the current trend is for supply from large central kitchens. Canteen kitchens, especially those in hospitals, are often no longer equipped to a modern standard. However, renovations are often too expensive because hardly any state subsidies still flow to hospitals and other social facilities. As a result, these establishments are now looking for more economical alternatives of meal provision.

Klüh’s catering experts prepare the meals here using the “cook & chill” process, whereby all the dishes are freshly prepared, chilled, portioned to suit the customers and reheated on location just before eating. The advantages are an extremely low loss of nutritional value and optimal quality for all the senses, compared to dishes that are kept warm over a longer time period.

Supported in its work by an intelligent purchasing programme, the kitchen team attaches great importance to delivering a healthy and balanced diet. Individual wishes can also be catered for depending on requirements, e.g. the production of vegetarian, Mediterranean or organic menu ranges. Menus are drawn up to suit customer wishes, taking into consideration the guidelines of the German Nutrition Society (DGE). The central kitchen was designed according to the latest insights and delivers to hospitals in and around Düsseldorf.

FACTS & FIGURES

- Pure kitchen area: 1,800 sq.m
- Capacity: 7,500 meals a day
- Staff: 89, including five severely disabled, working at handicapped accessible workstations
- A modern osmosis system and the heat pump used satisfy the highest economic and ecological standards.



The Klüh central kitchen in Meerbusch in the outskirts of Düsseldorf: Production of 7500 meals a day

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